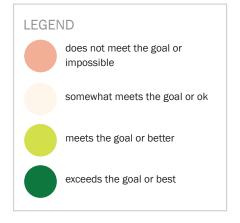
	FIBERGLASS BATT INSULATION	POLYURETHANE FOAM (HFCA-245fa)	SPF OPEN-CEL (WATER-BLOWN)	HONEYWELL SOLSTICE LIQUID BLOWING AGENT	CELLULOSE INSULATION	RIGID MINERAL WOOL	COTTON DENIM INSULATION	
Low Life Cycle Cost multiple of initial cost for fixes over 15 yrs								
Low initial Cost								
High insulation, resulting in improved energy efficiency <i>R-value</i>	3.3/in	6.0/in	6.0/in	>6.0/in	3.7/in	4.0/in		
Smooth surfaces low vapor pressure and high boiling point								
Low environmental impact global warming potential ft²-R	<0.1	1.5	<0.1	1.0	<0.01	<0.1		
Non-flammable By ASTM E-681 test method								
Safe for installers Low VOC								
Low negative health impact health in the environment, carcinogen production over life cycle								
Ease of application								
Quiet Environment Noise Reduction Coefficient								
SCORE oversimplification, not to be overemphasized	6	10	6	12	10.5	7	(11.5)	



red = -1 yellow = +1 light green = +1.5 green = +2